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647.1601
Job Sheet 204991



Part No: 647.1601

Job Qty: 6 pcs

Part Name: Wiper Deflector Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 3/6/20

Type: Stock *SOLD*

Description:

Note: DWG REV A SHEET 1 IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	6 pcs		3/6/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S244481



Part: 647.1601
Job No: 204991
Serial No/Batch: S244481

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Hawkesbury, ON
CANADA
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Date: 01/02/20

DAS
41
9-89
JAN 02 2020

120	Small Fab - 2 - B4B	6 pcs	3/6/20	0.00 0.40	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
					Small Fab - 6 - B4B	41 JAN 0 4 2020
					Small Fab - 7 - B4B	9-89
					Small Fab - 8 - B4B	
130	QC 5	6 pcs	3/6/20	0.00 0.00	Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
140	Packaging 3-1 - Stock - B4B	6 pcs	3/6/20	0.00 0.00	QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS
					QC 5 - 40	40 JAN 0 3 2020
					QC 5 - 61	9-89
					QC 5 - 81	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS
					Packaging 3 - 4 - B4B	74 JAN 0 6 2020
					Packaging 3 - 5 - B4B	9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
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					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
					QC 21 - SA - 21	
					QC 21 - SA - 70	
150	QC 21 - SA	6 pcs	3/6/20	0.00 0.00	QC 21 - SA - 53	

DAS
21
2-88
JAN 06 2020

Part Op 110 - (Pick Kit)
Descriptions: 120 - (Small Fab) 1- Assemble as per dwg
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1611	Wiper Deflector, Aft	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	5113510
647.1612	Splice Plate	12 pcs (2 ea)	110-Packaging 1 - Pick Kit	B(61722(2)) 5100778(10)
MS21042-08	Use Ms21042L08	18 Ea (3 ea)	110-Packaging 1 - Pick Kit	5232687
MS27039-08-12	Screw	18 Ea (3 ea)	110-Packaging 1 - Pick Kit	F12432C-1 5231298
NAS1149FN832P	Washer (AN960-8)	36 Ea (6 ea)	110-Packaging 1 - Pick Kit	5224538

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1611	6	30	0
	647.1612	12	23	0
	MS21042-08	18	2	0
	MS27039-08-12	18	428	0
	NAS1149FN832P	36	1,652	0

Part Specifications

Specifications could not be found.

